

# ENERGY MANAGEMENT ACTION NETWORK FOR INDUSTRIAL EFFICIENCY (EMAK)

**Session 1 – Showcases Established in Brazil (EnMs and EC)** 

**Established Public and Private Network / B+P EE** 

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# Session 1 - Showcases Established in Brazil

1) Established Public and Private Network (remarks).

2) B+P EE.

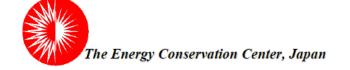


# 1) Established Public and Private Network (remarks)





















# 2) Brazil More Productive Energy Efficiency (B+P EE)

"Brasil Mais Produtivo Eficiência Energética (B+P EE)"





Parceria:











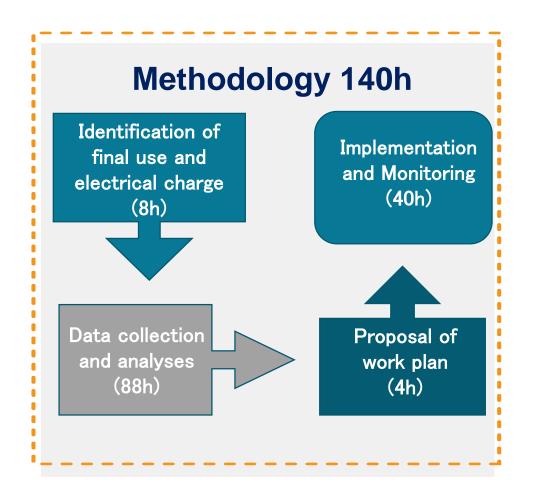


#### PROGRAM MOTIVATION

The industrial sector is responsible for more than a third of worldwide energy consumption (IEA, 2015) e for 34% of the total of the produced energy in Brazil (Energy Research Agency, 2015).

In discreet manufacturing companies, the costs related to energy consumption are from 6% to 8% of the total, and may reach 20% (HUIJBREGTS et al., 2010)

#### B+P EE - METODOLOGY OF ACTION





#### **Areas of Action**

Tariff Analysis

Lighting System

**Drive System** 

Refrigeration and Thermal

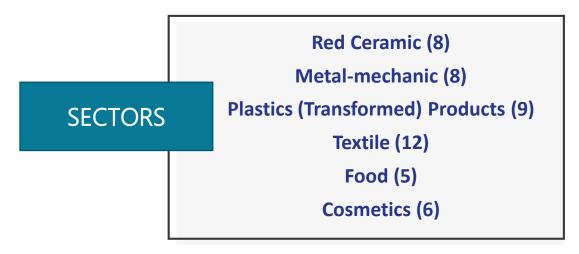
Compressed Air

# Cost: R\$ 21 mil / USD 5,600

USD 1,120 (Company Counterpart) + USD 4,480 (B+P)
R\$ 4,2 mil (Contrapartida da Empresa) + R\$ 16,8 mil (B+P)
\* 1 USD = R\$ 3.75

#### PILOT PROGRAM

# PILOT IN 48 COMPANIES



**STATES** 

BA, CE, ES, GO, MG, PB, SC, RS

**INDICATORS** 

Reduction of Energy Consumption (without investiments)

26,43%

Reduction of Consumption Reduction (without investiments)

R\$ 47,92 mil

Average Payback (R\$ 21 mil / USD 5,600)

4,71 months

# RESULTS PER SECTOR







SECTORS	Total Energy Consumption Reduction (MWh/year) without investiment	Total EnergyConsumption Reduction (MWh/year) with investiment	
FOOD	182	251	
CERAMIC	5,724	1,752	
COSMETICS	280	223	
METAL-MECHANIC	585	804	
PLASTICS (TRANSFORMED) PRODUCTS	196	175.4	
TEXTILE	5,137	3,217	
TOTAL	12,104*	6,422.40	

<sup>\*</sup> Energy Savings is equivalent to 6,724 houses (average per house 1.8 MWh/year)

#### Case 1 - Sector: Metal-mechanic

# **Targets**

Lighting Systems

Compressed Air Systems



#### **Main Actions**

Elimination of leakages in the

compressed air network;

Change of the Power Energy

Contract;

Deactivation of one of the three

substations at the company

(oversizing);

### Results/Achievements

Reduction of 55,9% 170

170.23 MWh/a

Economy per year

R\$ 127.032,81 (USD

33,875,42)

Program Payback

2 months

#### Case 2 - Sector: Cosmetics

### **Targets**

Lighting Systems
Drive Systems
Refrigeration Systems
Compressed Air Systems



#### **Main Actions**

Deactivation of 1 power generator at peak hour; Change on the compressors operational systems; Change on the chiller operational system (water cooler for the productive process);

# Results/Achievements

Reduction of 65,4% 79.43 MWh/year Economy per year R\$ 21.035,00 (USD 5,609.33) Program Payback 12 months

## PROGRAM EXPANTION - Next Steps

300 companies
Beginning of the consultancy on September, 2018

CNAEs PRIORITIZED						
Foods and Beverages	Textile	Plastic (Transformed) Products	Red Ceramic	Cosmetics	Metal-mechanic	
80	31	58	60	18	53	





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