

# Introduction of learning energy efficiency networks (LEEN)

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Dr. Dirk Köwener Managing Director LEEN Itd.

#### History

1987:	First Network in Switzerland (Zürich)
2002:	First Network in Germany (Hohenlohe)
2006 – 2009:	First concept of a LEEN-Management System
2009 – 2014:	Development of the current LEEN-Management System during the "30 Pilot Network-Project" (funded by German Environmental Ministry/ NKI Program)
2010:	Start of LEEN ltd. to spread the concept world wide and to further develop the LEEN-Management System
2012:	ISO 50001 conformity for the LEEN-Management System
	50 Networks operating in Germany
	First Networks in Austria (ILL-Werke, ENAMO)
	Pilot Project in China (together with SGCC)
	First steps into the Japanese and Brazilian market

-LEEN<sup>®</sup>

### LEEN-Networks – What does it take?

- 1. Initiator (e.g. energy agency, industrial chamber, utility)
- 2. Moderator and consultant engineer (LEEN-certified)
  - LEEN-certification: 3-day training for moderators and consultant engineers including test
- 3. 10 to 15 participating companies
  - Often from different branches
  - Located in one region
  - With minimum energy cost of 23m JPY
  - Willingness to share information and to invest
  - Participation in an active and constructive way
  - Management should be involved



#### LEEN-Networks – How does it work?



**Communication on network activities** 



### Impact: Profitability of identified measures



\* additional investment that leads to the energy reduction

profitability: internal rate of return > 12% summarized figures calculated via annuities Source: LEEN ltd.

### Achieved energy savings in completed LEEN-Networks in Germany (selection)

•	Hohenlohe:	-20.1%	(after 5 years)
•	Ravensburg:	-12.7%	(after 5 years)
•	Franken-Oberpfalz:	-8.7%	(after 4 years)
•	Süd-West:	-7.6%	(after 3 years)
•	Hanse:	-7.5%	(after 3 years)
•	Donau-Alb:	-7.0%	(after 3 years)
•	Heilbronn-Franken:	-6.9%	(after 3 years)

Heilbronn-Franken: -6.9%

Source: LEEN ltd. / EnBW Sales ltd.



## Customer Value – Profitability of LEEN Network participation (example)

Summary of a network with 10 evaluated customers:

Yearly savings of all 10 companies
Total investment of all 10 companies
ROI on average:

180m JPY/a 310m JPY 1.7 years

Source: LEEN ltd. / EnBW Sales



### Customer Value – Undertaken measures (selection)

- Exchange of 250 lights at a production site
  - Investment: 1.3m JPY
  - Energy Savings : 48% (= 810,000 JPY/a)
  - ROI 1.6 years
- Exchange of a compressed air system:
  - Investment 8.0m JPY
  - Energy Savings: 9% (= 6.9m JPY/a)
  - ROI 1.2 years
- Improved heat recovery from steam through a new heat exchanging device
  - Investment: 4.8m JPY
  - Energy Savings: 6.7m JPY/a
  - ROI 0.9 years
- Heat recovery at a compressed air system through a new heat exchanging device
  - Investment: 5.2m JPY
  - Energy Savings: 5.3m JPY/a
  - ROI: 1.0 years



Source: LEEN ltd. / EnBW Sales/ Michelin

### LEEN-Networks – Who is already taking part? (selection)

- Barilla (Food)
- Bayer Health Care (Pharma)
- Evobus (Automotive, part of Daimler Group)
- Evonik (Pharma & Plastics)
- Hilti (Tools & Machinery)
- Liebherr (Engineering)
- L'Oréal (Cosmetics)

- Michelin (Automotive)
- Procter & Gamble (Food & Non Food)
- Royal Greenland (Food)
- Stora Enso (Pulp & Paper)
- Weidmüller (Engineering)
- Fiducia (IT-Services)



### Concept: Cost of participation (per company or production site) – German example

general organizational cost:	114,000 JPY		
initial consultancy	cost	(energy cost per year)	
	700,000 - 900,000 JP	Y (< 60m JPY/a)	
	900,000 - 1.4m JPY	(< 250m JPY/a)	
	to be negotiated	(> 250m JPY/a)	
	20 days (questic	onnaire and report)	
network meetings	60,000 JPY per meeti	ing	
	1 day, two perso	ons	
monitoring	150,000 – 300,000 JF	PY/a	
	1 day		
sum	3.0m JPY (initial consultancy: 900,000 JPY)		
	about 60 days (	(non cash)	
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### Rentability of LEEN-Network participation (1/2)

example: customer of plastic branch (electricity consumption about 14 GWh/a)

- cumulated savings of costs 3 years: 18m JPY
- customer's investment: 7.0m JPY
- profit after 3 years: 11.2m JPY
- less participant fees network: 2.8m JPY
- less labour time technical leader: 850,000 JPY
- total profit after 3 years:
  7.5m JPY
- expected profit for every year recurring
   6.0m EUR/a
- ROI on an average: 15 months

calculation based on electricity price of 7,500 JPY/MWh



### We can bring the LEEN-idea to you! Q&A

Dr. Dirk Köwener Managing Director LEEN ltd.

dirk.koewener@leen-system.de



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Contact: report@tky.ieej.or.jp